Global Surface Quality Evaluation Form

Program Number(s):	2018 T1XX Badger
Ship Location(s):	

Part Name:	Endgate inner upper	Part No.: (CSPC)	C4260	Line:	■ Oiled ☐ Painted	Die Supplier:	Date: December 22, 2017

Mfg. Date:	Dec 19 ,2017	Primary Sample ☐	Secondary Sample ☐	Primary Pre Buy Off ☐	Primary Buy Off ☐	Pre Prod. Sample ☐	Secondary Buy Off ☐	Production Reference Sample ☐	Running Production ☐	Stamping Plant Location:	Massiv

Release: Die Delivery to Press Shop ☐ Parts for Pre Production ☐ Parts for S.O.P. ☐

TWO-1718 S5

Symb.	Surface Objection	Controllable Objections A1	B1	C1	D1	A2	B2	C2	D2	A3	B3	C3	D3	Non-Controllable Objections A1	B1	C1	D1	A2	B2	C2	D2	A3	B3	C3	D3
△	Hard Mark											2													
—	Crease Line																								
↑	Up Ding																								
↓	Down Ding																								
=	Shock / Skid / Impact Line																								
◎	High (Bump)							1																	
○	Low (dent, dish)																								
▽	Buckle																								
|||	Scratch Score																								
~	Wave							1																	
U	Radius defect																								
M	Split Thinning																								
□	Wrinkle Overlap																								
▭	Spot weld appearance																								
↺	Hemming																								
Summary of obj for part		A1	B1	C1	D1	A2	B2	C2	D2	A3	B3	C3	D3	A1	B1	C1	D1	A2	B2	C2	D2	A3	B3	C3	D3
	4	0	0	0	0	0	0	2	0	0	0	2	0	0	0	0	0	0	0	0	0	0	0	0	0
Summary of Points for part		100	60	30	15	35	25	15	10	15	10	5	5	100	60	30	15	35	25	15	10	15	10	5	5
	40							30				10													
Points by Zone / Class		Total Class 1				Total Class 2				Total Class 3				Total Class 1				Total Class 2				Total Class 3			
		0				2				2				0				0				0			
QUALITY GRADE	0.40	Quality Grade Contribution Controllable								0.4				Quality Grade Contribution Non-Controllable								0			

[Inspector]	[Mfg. Eng. Press]	[Die Supplier]	[Press Shop Quality]
Quang L			